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A novel stretchable supercapacitor electrode with high linear capacitance



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GRAPHICAL ABSTRACT

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HIGHLIGHTS

- Growth of hierarchical carbon tubular nanostructures onto spring substrate.
- In-situ synthesis of polyaniline nanoparticles onto carbonaceous materials.
- Highly stretchable supercapacitor electrode based on stainless steel spring.
- Stable electrochemical performance of electrode under various deformations.

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ABSTRACT

Conventional flexible supercapacitors that can work under consecutive bending, folding and even twisting without performance degradation have been widely reported. Nevertheless, these devices can hardly be used under large tensile strain due to limited stretchability. In this regard, the application field of flexible supercapacitors can be remarkably broaden if they are designed as stretchable power supplies for wearable electronic devices. Herein, we report a stretchable supercapacitor electrode through in situ synthesis of hierarchical carbon tubular nanostructures (hCTNs) and conducting polyaniline (PANI) onto stainless steel spring (SSS) which features both excellent conductivity and high stretchability. The as-prepared helical electrode exhibits considerable specific capacitance of 277.8 F g^{-1} at 1 A g^{-1} and unprecedented linear capacitance of 402.8 mF cm^{-1} at the current density of 1 mA cm^{-1} , which is much higher than most previously reported literatures. Besides, electrochemical performance of this electrode can be maintained under various mechanical loading such as compressing and bending. Additionally, 100% tensile strain of electrode is successfully demonstrated without sacrificing its electrochemical performance.

1. Introduction

Supercapacitors have garnered intense interest as an emerging class of energy storage device in the past decades attributed to high power density, moderate energy density, long cycling life and fast chargedischarge rate [1–3]. With the explosive development of portable and wearable electronics such as Apple Watch and Philips Fluid smartphone, the demand for portable power sources of light-weight and considerable flexibility has been further stimulated [4–8]. Till now, solid progress has been made towards flexible supercapacitors that can

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Fig. 1. (a) A schematic presentation of synthesizing hCTNs/PANI composites onto the surface of SSS substrates. (b) Digital image of pristine spring (left) and hCTNs coated spring (right). (c, d) SEM images of hCTNs at different magnifications. (e) SEM image of hCTNs/PANI composites.

work under consecutive bending, folding and even twisting without performance degradation [7,9–12]. However, supercapacitors with high stretchability have rarely been reported so far. Some advanced works have recently been reported to prepare stretchable supercapacitors, in which elastic fiber [13,14] or polymer film [15] were introduced as the substrates to provide stretchability. Nevertheless, stretchable substrates based on polymer are generally insulating and therefore an extra current collector needs to be integrated. Additionally, the stretchability of polymer-based substrate can often be perished due to the transition from elastic state to glass state at relatively low temperature, which severely restricts practical application of devices.

To assemble stretchable electrodes, some rational methods have been used through laminating thin film of electrochemical active materials onto stretchable substrates [16,17]. However, large interface resistance can be induced due to the existence of multiple interfaces between the electrode and the substrate. Obvious performance degradation can also be observed attributed to the delamination of active materials from the substrate. Other typical ways such as dip-coating [18] and electrochemical polymerization [19] methods have also been employed to deposit electrochemical active materials onto substrates. Nevertheless, compactness of obtained active materials loaded on substrates through these methods is not desirable. An ideal approach of fabricating stretchable electrode should minimize interface resistance and demonstrate desirable compactness of electrode synchronously. To this end, in-situ synthesis of electrode materials onto stretchable substrate can be a promising method. However, it still remains a great challenge to in-situ synthesize active materials onto the surface of various stretchable substrates to date, especially for substrates with irregular shape and large radius of curvature.

Herein we have developed a novel stretchable supercapacitor electrode through in-situ synthesis of hierarchical carbon tubular nanostructures (hCTNs) and conducting polyaniline (PANI) composites onto stainless steel spring (SSS) substrate. The as-prepared electrode exhibits a considerable gravimetric capacitance of 277.8 F g $^{-1}$ at 1 A g $^{-1}$ and an unprecedented linear capacitance of 402.8 mF cm^{-1} at the current density of 1 mA cm^{-1} (in H₂SO₄ aqueous electrolyte), which is more than twice larger than that of pure hCTNs electrode and ~10 to 50 times higher than previously reported literatures [20-23]. Besides, the hCTNs/PANI electrode showed good cycling stability with 75% capacitance retention over 3000 charge/discharge cycles at a current density of 1 mA cm^{-1} . Furthermore, electrochemical performance of the helical electrode can be maintained under different mechanical loading such as compressing, bending and stretching. The electrode can also be easily stretched by 100% without obvious degradation in the structural integrity and electrochemical performance.

2. Experimental

2.1. Preparation of hCTNs onto SSS substrates

Commercial stretchable stainless springs with the size of



Fig. 2. (a) Schematic diagram of hierarchical structure of *h*CTNs tube and *h*CTNs/PANI composites. (b, c) TEM images of *h*CTNs tubes at different magnifications. (d, e) TEM images of *h*CTNs/PANI composites at different magnifications. (f) N₂ adsorption/desorption isotherms and (g) pore size distribution of *h*CTNs and *h*CTNs/PANI composites.

 $30 \times 8 \times 0.8$ mm were rinsed with deionized water and alcohol in an ultrasonic cleaner for several times to remove contaminants on the surface and dried in oven, hCTNs were then synthesized onto the substrate through a simple reaction of Mg and CO₂. In a typical process, 4.0 g Mg powders with a purity of 99.5% were uniformly spread in the bottom of a high purity corundum boat with a size of $100 \times 25 \times 20$ mm, SSS have to be tailored to better fit the size of the corundum boat prior to putting it on the top of the boat. Then the corundum boat with Mg powders in the bottom and spring on the top was put into a tube furnace (GSL-1700X, Hefei Kejing Materials Tech. Co., Ltd. China) with a multichannel flow controller (GMF-2Z, AnHui BEQ Equipment Tech. Co., Ltd. China) connected. The Mg powders were heated to an aimed temperature (800 °C) under the protection of Ar gas with a flow rate of 40 sccm. Once the aimed reaction temperature was achieved, the flow rate of Ar gas was switched to 20 sccm and CO₂ gas was blended as carbon source with an equivalent flow rate of Ar gas. After reacting for 1 h, spring based samples with uniform hCTNs coating can be obtained. To remove impurities including Mg and MgO, the as-prepared sample was dipped into 1 M HCl aqueous solution for 8 h, followed by washing with large quantity of deionized water and alcohol, and then naturally dried.

2.2. Preparation of hCTNs/PANI/spring and PANI/spring

PANI was in-situ polymerized according to ref. [5]. In a typical process, $36.5 \,\mu\text{L}$ of aniline (0.4 mmol) was added into 20 mL of 1 M HClO₄ aqueous solution to form solution A. 91.2 mg (0.27 mmol) of

ammonium persulfate (APS) with a molar ratio between that of aniline and APS at 1:1 was dissolved in another 20 mL of 1 M $HClO_4$ aqueous solution to form solution B simultaneously. Subsequently, pristine spring or *h*CTNs/spring was placed into the above mentioned solution A. After which, solution B was added into solution A under magnetic stirring at room temperature and needed to keep 12 h to allow for complete PANI polymerization. After the reaction, the sample was taken out from the solution and washed by deionized water and alcohol for several times and dried naturally.

2.3. Data processing

To evaluate the electrochemical performance of every kind of electrode, capacitance was calculated from both galvanostatic discharge curves and cyclic voltammetry (CV) curves according to the following equation:

Linear capacitance calculated from discharge curves: $C = It/l\Delta V$

where *I* (A) is the current used for the charge/discharge, *t* (s) is the discharge time, *l* (cm) is the length of spring coated with electrochemical materials and ΔV (V) is the voltage interval of the discharge.

Linear capacitance calculated from CV curves:
$$C = \frac{1}{v \cdot l \cdot \Delta V} \int_{V_0}^{V_0 + \Delta V} i \, dV$$

where v (V/s) is the scan rate, l (cm) is the length of spring coated with electrochemical materials, V_o and ΔV (V) are initial potential and potential window of CV curves, i (A) is the voltammetric discharge



Fig. 3. (a) EDS mapping of *h*CTNs/PANI composites. (b) FTIR spectra and (c) XRD patterns of pure *h*CTNs, PANI and *h*CTNs/PANI composites. Inset: peak fitting of broad intense XRD peak appeared in the pattern of *h*CTNs/PANI composites at 25.3°, which can be regarded as an overlapped one consists of three narrow peaks located at 19.5°, 24.4° and 25.4°.

current.

Since the SSS substrate is not quite stable at high temperature especially under Mg atmosphere that possess strong reducibility, so the loading mass of electrochemical active materials can't simply be determined by subtracting the initial mass of substrate. That's why we mainly evaluate the performance of the electrode by linear capacitance rather than gravimetric capacitance. To point it out, gravimetric capacitance of *h*CTNs and *h*CTNs/PANI powders, which was explicitly discussed in Supporting information.

2.4. Characterization of materials

Scanning electron microscopy (SEM) images were recorded using a FEI QUANTA FEG 250 SEM in the high-vacuum mode with an accelerating voltage of 20 kV. Transmission electron microscopy (TEM) and high-resolution TEM (HRTEM) characterizations were taken with a JEOL JEM-2100F instrument. Fourier transformed infrared (FTIR) spectra with a resolution of 2 cm^{-1} were recorded on a Nicolet 6700 spectrometer (Thermo Fisher Scientific, US). X-ray diffraction (XRD) of

the samples was carried out with PNAalytical X'Pert Powder diffractometer with Cu Ka radiation between 5° and 90°.

2.5. Electrochemical testing

The electrochemical tests are carried out in a three-electrode configuration, in which platinum foils and saturated calomel electrode (SCE) were used as counter and reference electrodes in 1 M H₂SO₄ aqueous electrolyte. Since the stainless steel spring can be used as current collector, the helical electrode can be directly tested in the three-electrode configuration by scraping *h*CTNs and *h*CTNs/PANI off from a length of spring and the bare length can be directly connected to three-electrode configuration. Cyclic voltammetry (CV) curves measured at the different scan rates ranging from 5 mV s⁻¹ to 50 mV s⁻¹, galvanostatic charge-discharge (GCD) process, electrochemical impedance spectroscopy (EIS) recorded in the frequency ranging from 100 kHz to 10 mHz with a 5 mV ac amplitude was carried out by a electrochemical workstation (CHI660E). The cycling life test was conducted on a LAND CT2001A battery testing system (Jin-nuo Wuhan Co., Ltd. China) by galvanostatic charge-discharge techniques at a current



Fig. 4. (a) CV (5–50 mV s⁻¹ under -0.3-0.5 V) and (b) GCD (0.5–5 mA cm⁻¹) curves of *h*CTNs electrode. (c) CV (1–10 mV s⁻¹ under -0.2-0.8 V) and (d) GCD (0.5–5 mA cm⁻¹) curves of *h*CTNs/PANI electrode. (e) Linear capacitance plots of *h*CTNs and *h*CTNs/PANI electrode at different current densities derived from GCD curves. (f) Nyquist plots of electrodes based on *h*CTNs and *h*CTNs/PANI.

density of 1 mA cm^{-1} with a potential window of -0.2 to 0.8 V.

3. Results and discussion

Inspired by the unique structure of ivy plants, in which stem networks closely attached onto ground could synergize with leaves covered above to make the best use of finite sunlight. Here we hypothesize electrochemical active composite materials with ivy-like structure could fully utilize the surface area of substrate and achieve sufficient contact with electrolyte. To prepare a stretchable electrode, a stainless steel spring (SSS) was introduced as stretchable substrate. The SSS features the capability for both considerable stretchability and high conductivity. Additionally, the stretchability of SSS substrate can be remained at a relatively wide temperature range.

For a typical fabrication of *h*CTNs/PANI hybrid electrode (Fig. 1a), stems-like hierarchical carbon tubular nanostructures (*h*CTNs) were firstly synthesized onto the surface of SSS through directly conversion

of carbon dioxide using Mg powders as reductive agent (Fig. S1), which was reported in our previous work [24,25]. The formation mechanism of *h*CTNs can be generally proposed to a root-growth process, in which carbonaceous nucleuses are firstly formed on the rough surface of metallic magnesium liquid nanodroplets, the resultant hCTNs gradually come into formation along the axis of the nanotube from the root to the top with consecutive absorption of CO₂ molecules onto nucleuses (Fig. S2). The formation mechanism was expressly explained in both Supporting information and our previous work [25]. Nano-spherical polyaniline (PANI) playing the role of leaves was sequentially polymerized on hCTNs networks to form ivy-like structure via in-situ solution polymerization method. Fig. 1b shows digital image of hCTNs coated spring (right) and pristine spring (left), it can be clearly observed that hCTNs coated spring is darker and thicker in line than pristine spring, which means hCTNs have been uniformly attached on SSS substrate. SEM image of hCTNs at various magnifications are shown in Fig. 1c and Fig. S3, obviously hCTNs with the length of dozens of



Fig. 5. (a) As-prepared *h*CTNs/PANI electrode can be mechanically compressed, bended and even stretched to a large strain (b) without obvious damage in structural integrity. (c) CV curves of *h*CTNs/PANI electrode under different mechanical loading. (d) CV and (e) GCD curves of *h*CTNs/PANI electrode with various strains from 10 to 100%. (f) Capacitance retention of *h*CTNs/PANI electrode (1 mA cm^{-1}) .

micrometers are densely and randomly grown on the substrate. A single tube of hCTNs with relatively smooth surface and approximate 380 nm diameter is shown in Fig. 1d, which indicates larger size than single and multi-walled carbon nanotubes. The morphology of hCTNs/PANI composites was also characterized by SEM, the diameter of hCTNs tubes remain almost unchanged after coated with PANI, while the surface of the tubes become much rougher than that of pure hCTNs (Fig. 1e). Interestingly, a distinct intercross structure of hCTNs/PANI composites can be observed, of which the presence is of great benefit to charge transportation and stress transfer. The detailed nanostructure of hCTNs/PANI composites at larger magnification is shown in Fig. S4, obviously PANI nanoparticles with an approximate diameter of 80 nm were uniformly and stably wrapped on the surface of hCTNs, this structure is to a certain extent similar to that of ivy plants.

To further probe the inner structure of hCTNs and hCTNs/PANI composites, TEM characterization method was employed. Fig. 2 shows

TEM images of hCTNs and hCTNs/PANI composites. Fig. 2a basically reveals the transformation in hierarchical structure of hCTNs and hCTNs/PANI. Generally, hCTNs possess a hierarchical multiple-tubes structure, which to a large extent looks like blood vessel spreading all over human body. There is a "main artery" run through the whole hCTNs and many "capillary vessels" branch out besides it. Fig. 2b, c show TEM images of hCTNs at different magnifications, in which hCTNs with uniform size and hierarchical structure can be observed. This hierarchical multiple-tubes structure can be demonstrated by more high quality TEM images of hCTNs in Fig. S5. Fig. 2d, e show TEM images of a single hCTNs/PANI tube at different magnifications, which inherits the intrinsic hierarchical structure of hCTNs. Fig. S6 shows more TEM images of hCTNs/PANI composites, we can conclude that the distinct hierarchical multiple-tubes structure of hCTNs can be well maintained after coated with PANI. Some differences can be traced between TEM images of hCTNs and hCTNs/PANI, we ascribe this change to the

absorption and polymerization of aniline monomer in the surface or within vessels of *h*CTNs. HRTEM image of *h*CTNs is shown in Fig. S7, in which many mesopores can be basically probed. According to BET data, the specific surface area (SSA) of *h*CTNs and *h*CTNs/PANI reach up to 984.5 m²g⁻¹ and 184.2 m²g⁻¹, respectively (Fig. 2f). The peak positions of *h*CTNs calculated by density functional theory model locate at about 0.9 and 3.1 nm, the peak positions of *h*CTNs/PANI locate at about 1.2 and 3.1 nm (Fig. 2g), which unambiguously demonstrates the existence of micro and mesopores in both *h*CTNs and *h*CTNs/PANI composites. As a result, hierarchical tubes in *h*CTNs naturally form channels for charge and ion transportation and the pores among "vessels" can benefit the penetration of electrolyte (Fig. S8), thus efficient electrochemical process and performance can be anticipated.

To investigate whether PANI has been successfully polymerized onto hCTNs, EDS mapping and FTIR spectra have been conducted. In the EDS mapping image of hCTNs/PANI composites (Fig. 3a), a uniform distribution of carbon and nitrogen element can be clearly observed, which is consistent with the morphology of the composites. The appearance of oxygen element can be attributed to either trace amount of H₂O or oxygen-containing groups on the surface of hCTNs. FTIR spectra of pure hCTNs, pure PANI and hCTNs/PANI composites are depicted in Fig. 3b, the pure hCTNs exhibit no vibration modes in the range of 400–4000 cm⁻¹ because *h*CTNs are generally elementary substance of carbon and no chemical bond is existed in the matrix. In the spectra of pure PANI, the C=N and C=C stretchings of the quinonoid and benzenoid units appear at 1585 and 1498 cm⁻¹, respectively [26]. The band at 1303 cm⁻¹ is assigned to the C-N stretching of the benzenoid unit while the band at 1143 cm^{-1} is due to the quinonoid unit of doped. The broad peak near 3440 cm^{-1} is attributed to either –OH groups in H_2O or N-H stretching of PANI and the peak at 823 cm⁻¹ is associated with the vibration of C–H stretching [27]. FTIR spectra of hCTNs/PANI composites exhibit characteristic bands of PANI, which confirms the presence of PANI component in the composites. XRD patterns of *h*CTNs. PANI and *h*CTNs/PANI composites are shown in Fig. 3c. Typical peaks of hCTNs appear at 20 degree of about 25.4° and 44.2°, corresponding with (002) and (101) crystallographic planes. For pure PANI, the crystalline peaks centered at 19.7° and 24.6° are assigned to (0 2 0) and (200) reflections of PANI in emeraldine salt form [28]. In the pattern of hCTNs/PANI composites, a broad intense peak at 25.3° and weak peak at 44.1° can be clearly observed, which suggest that no additional crystalline order is introduced into the resulting nanocomposites [29,30]. Since the broad peak of hCTNs/PANI composites located at 25.3° is not strictly symmetric, we think it could be an overlapped one that contains several different peaks. Peak fitting result of this peak is exhibited in the inset of Fig. 3c, it can be clearly observed that the peak of hCTNs/PANI composites located at 25.3° can be perfectly divided into three narrow peaks: the peaks of 19.5° and 24.4° are corresponding to PANI component and the peak of 25.4° is ascribed to hCTNs component.

The electrochemical tests are carried out in a three-electrode configuration. Fig. 4a, b show the cyclic voltammetry (CV) and galvanostatic charge-discharge (GCD) curves of pure hCTNs electrode, respectively. Obviously, CV curves of hCTNs share a rectangular shape and GCD curves exhibit the typical triangle-shape charge-discharge profiles that corresponds to an electrical double-layer capacitor [31,32]. After coated with PANI, the potential window of hCTNs electrode can be broadened. Fig. 4c depicts the CV curves of hCTNs/PANI hybrid electrode at various scan rate with broader potential window, the characteristic redox peaks of PANI can be clearly observed, originating from the transformation among the leucoemeraldine base (LB), the emeraldine salt (ES), and the pernigraniline base (PB) [5,21,33]. The current density increases along with increasing scan rate, suggesting good rate capability [34]. To reveal the detailed capacitive behavior, GCD curves of hCTNs/PANI hybrid electrode at various current densities are presented in Fig. 4d, in which hCTNs/PANI composites demonstrate much longer discharging time than the hCTNs at the same current density. It means that the former one exhibits higher specific capacitance values than the latter. The linear capacitance plots derived from the charge/ discharge curves are shown in Fig. 4e. The linear capacitance of bare hCTNs derived from galvanostatic discharge curve was calculated to be 119.6 mF cm⁻¹, while the value increased to an unprecedented high level of $402.8 \,\mathrm{mF \, cm^{-1}}$ after coated with PANI nanoparticles (the measured current density is 1 mA cm^{-1}), which is more than twice times larger than former one. Integrating of CV curves also suggests that the linear capacitance of *h*CTNs electrode (120.3 mF cm⁻¹ at a scan rate of 5 mV s^{-1} can be remarkably enhanced through coated with PANI $(461.8 \text{ mF cm}^{-1} \text{ at } 5 \text{ mV s}^{-1})$. This value is about 10 to 50 times higher than all previously reported literatures (Table S1). Besides, the *h*CTNs/ PANI composites also show a considerable gravimetric capacitance of 277.8 Fg^{-1} at 1 Ag^{-1} , which is also much higher than that of pure *h*CTNs (63.8 F g^{-1} at 1 A g^{-1}). To point it out, we have researched the influence of polymerization time on electrochemical performance of hCTNs/PANI hybrid electrode. As shown in Fig. S9, with the increasing of polymerization time from 0.5 h to 12 h, the linear capacitance of *h*CTNs/PANI hybrid electrode increases from $95.6 \,\mathrm{mF \, cm^{-1}}$ to 402.8 mF cm⁻¹, which can be attributed to increased loading mass of PANI on hCTNs. Since the polymerization time reaches up to 6 h or longer one, the linear capacitance comes to saturated state due to complete polymerization of aniline monomer. Herein, we attribute the remarkable enhancement in capacitance of hCTNs/PANI hybrid electrode to the pseudocapacitance of PANI and synergistic effect of PANI and hCTNs. On one hand, pseudocapacitive PANI figures large capacitance due to multiple intrinsic redox states. On the other hand, hCTNs network plays the role of conductive scaffold and upholder for PANI, which can substantially facilitate collection of the redox current of PANI and increase the loading mass of electrochemical active material (the average loading mass of hCTNs/PANI composite was evaluated to be 1.31 mg cm^{-1}). Moreover, the PANI in granular shape with small diameter (~80 nm) further increase the exposed electrochemical surface area of active material in electrolyte, hence effective use of active material can be anticipated. Electrochemical kinetics and ionic resistance were studied by electrochemical impedance spectroscopy (EIS). The semicircle in the EIS plots of pure PANI electrode (Fig. S10) reveals a relative large charge-transfer resistance (26.3 Ω), indicating an unfavorable charge-transfer kinetics for pure PANI electrode. EIS plots of hCTNs and hCTNs/PANI electrodes were recorded in Fig. 4f, the nearly vertical shape of obtained curves at lower frequencies indicates an ideal capacitive behavior of both *h*CTNs and *h*CTNs/PANI electrode [24,35]. Equivalent series resistance (ESR) of hCTNs and hCTNs/PANI composite extracted from high frequency (10^5 Hz) are estimated to be ~0.73 and ~0.74 Ω , respectively. Moreover, the *h*CTNs/PANI electrode demonstrated a much lower charge-transfer resistance (0.27 Ω) than pure PANI electrode, which further confirmed that the conductivity of conducting polymer could be largely increased through hybridizing with carbonaceous materials.

To further demonstrate the potential of hCTNs/PANI hybrid electrode for practical application, mechanical properties and cycling performance of as-prepared electrode were investigated. According to Fig. 5a, this as-prepared helical electrode can be mechanically compressed, bended and stretched without sacrificing its structural integrity. Particularly, this electrode can endure a wide range of tensile strain from 10 to 100%, which endow them great potential for practical application (Fig. 5b). Fig. 5c further depicts CV curves of hCTNs/PANI hybrid electrode under various loadings, from which we can conclude that electrochemical performance of hCTNs/PANI electrode can be remained almost unchanged under various mechanical loading such as compressing, bending and stretching. CV and GCD curves of hCTNs/ PANI electrode with various strains are traced in Fig. 5d and e, respectively. The shape of CV and GCD curves can be well maintained over a wide range of tensile strains from 10% to 100%, which means the electrode can keep electrochemical stability even at large strain. Cycling performance was tested by 3000 charge-discharge cycles at the current density of 1 mA cm^{-1} . The capacitance retention of *h*CTNs and *h*CTNs/PANI electrode is ~100% and ~75%, respectively (Fig. 5f). The lower capacitance retention of *h*CTNs/PANI electrode can be attributed to relatively poor stability and partial degradation of PANI.

4. Conclusion

In summary, a highly stretchable supercapacitor electrode has been successfully designed and constructed through employing *h*CTNs/PANI composites as electrode material and stainless steel spring as substrate. The resultant helical electrodes not only possess considerable stretchability and mechanical flexibility, but also exhibit excellent linear capacitance of 402.8 mF cm⁻¹ and good cyclic stability (75% capacitance retention over 3000 charge-discharge cycles). These encouraging results presented here may pave a way for the fabrication of novel stretchable energy storage devices.

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Appendix A. Supplementary data

Supplementary data associated with this article can be found, in the online version, at http://dx.doi.org/10.1016/j.cej.2018.05.090.

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